

The Full Service Independent , __ 1g Laboratory, Established 1904

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File No.: Lab No.: 31028

T-97-311

November 11, 1997

CLIENT:

TILE TECH, LLC

5371 Wilshire Blvd., Suite #200 Los Angeles, CA 90036

Attn.: Paul Partovi

12" x 12" x1" thick Concrete Paver Tile, Textured Surface. Specification: ASTM C 936 / ASTM C 140 Compressive Strength (Modified)

Source: Submitted to Laboratory by Client.

REPORT of TEST

COMPRESSIVE STRENGTH TEST

Samples were dried-conditioned as specified then used tested accordingly.

Sample	Dimensions	Gross Area	Max, Load	Compressive
No.	(ln.)	(sq. in.)	(Lbs.)	Strength,(PSI)
1	2.04 x 2.00	4.08	35,200	8,627
2	1.95 x 2.00	3.90	31,900	8,179
3	2.04 x 1.98	4.04	36,000	8,913
4	2.02 x 1.96	. 3.96	32,300	8,158
. 5	2.03 x 2.01	4.08	31,500	7,720

8,320 PS! Average:

Requirement: ASTM C 936

The average compressive strength shall be not less than 8,000 PSI with no individual unit less than 7,200 PSI.

Respectfully Submitted,

SMITH-EMERY COMPANY

James E. Parke

Registered CiviNEngineer No.: 41507

Registration Expires: 12-31-99

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File No.: 31028

Anaheim, California 92807

November 11, 1997

Lab No.: T-97-311

CLIENT: TILE TECH, LLC

5371 Wilshire Blvd., Suite #200 Los Angeles, CA 90036

Attn.: Paul Partovi

Subject: 12" x 12" x1" thick Concrete Paver Tile, Textured Surface.

Specification: ASTM C 293 - Modulus of Rupture Test (Modified for Required Size).

Source: Submitted to Laboratory by Client.

REPORT of TEST

MODULUS OF RUPTURE >

Samples were cut, dried and conditioned as specified then tested accordingly.

Sample	Width (b)	-	Depth (d)	Max. Load	M. O. R.
No.	(ln.)	İ	(ln. <u>)</u>	(lbs.)	(PSI)
1	1.959		1.161	480	1,091
2	2.049		1.169	510	1,093
3	2,068		1.163	560	1,201
4	2.138		1.161	510	1,062
5	2.027		1.163	680	1,488
				Avg. M.O.R. =	1,187 F

Span = 4.0 inches

Respectfully Submitted,

SMITH-EMERY COMPANY

James E. Plarker

Registered Civil Engineer No.: 41507

Registration Expires: 12-31-99

JEP:rc



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· West Sacramento, California 956.4

*Los Angeles Cabifornia 90%)

*San Francisco, California 94188

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- 1, 215 (130) SDR3 (FRA 14 - 1, 714, 421, 5538 (Fax 15 - 1, 120, 774, 0754 (Fax 15

+ Fax (514) 921 4264 + Fax (515) 374-0835

File No. Lab No. 34076

751 East Washington Boulevard

2517 Dei Monte Street

2179 Savi Rand, Porting Sale B

T-99-176 COMP

May 12, 1999

CLIENT

TILE TECH, INC.

5371 Wilshire Blvd. Suite #200

Los Angetes, CA 90036

Subject.

Compressive Strength Test on 12" x 12" x 2" thick Concrete Tile "TILE TECH"

(Dark Red: color)

Specification: ASTM C 936 / ASTM C 140 Compressive Strength (Mildified)

Source Submitted to Laboratory by Client

REPORT of TEST

COMPRESSIVE STRENGTH TEST

Samples were dried-conditioned as specified then tested -coordingly.

		Max. Load	Compressive
(in.)	<u>(sq. in.)</u>	(LOS.)	Strength,(PSI)
2.011 x 2.510	5.048	45 100	8,934
2.008 x 2.461	4.942	42 500	6,600
2.010 x 2.491	5.007	41 600	8,308
	- · · · <u>— —</u>	Average:	8,614 P
	2.008 x 2.461	(In.) (sq. in.) 2.011 x 2.510 5.048 2.008 x 2.461 4.942	(In.) (sq. in.) (Los.) 2.011 x 2.510 5.048 45 100 2.008 x 2.461 4.942 42 500 2.010 x 2.491 5.007 41 600

Respectfully Submitted,

SMITH-EMERY COMPANY

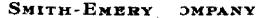
James E Partridge

President

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· West Sacramento, California 9569! + (916) 374-0754

• Fax (916) 174-0835

File No.: 34076

Lab. No.: T-99-176 COMP.

May 12, 1999

CLIENT:

SPEC CERAMICS, INC.

1604 North Orangethorpe Way

Anaheim, CA 92801 Attn.: Mr. Will Stapp

Subject:

Compressive Strength Test on 12" x 12" x 2" thick Concrete Tile "TILE TECH"

(Dark Red: color)

Specification: ASTM C 936 / ASTM C 140 Compressive Strength (Madified)

Source: Submitted to Laboratory by Client.

REPORT of TEST

COMPRESSIVE STRENGTH TEST

Samples were dried-conditioned as specified then tested accordingly.

Sample	Dimensions	Dimensions Gross Area M		Compressive
No.	(In.)	(sg . in.)	(Lbs.)	Strength,(PSI)
1	2.011 x 2.510	5.048	45 100	8,934
2	2.008 x 2.461	4.942	42 500	8,600
3	2.010 x 2.491	5.007	41 600	8,308
			Average:	8.614

PS)

Respectfully Submitted.

SMITH-EMERY COMPANY

James E. Partridge 🛭

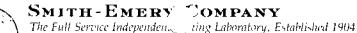
President

Registered Civil Engineer No.: 25270

Registration Expires: 12-31-01

25270

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November 17, 1995

File No.: 31028 Lab No.: T-95-244

Client:

TILE TECH, INC.

5371 Wilshire Blvd., Suite 207

Los Angeles, CA 90036 Attn: John Haider

Subject: 16" x 16" x 1-1/4" Cement Paver Tile.

Specification: ASTM C 936 & ASTM C 140 Source: Submitted to Laboratory by Client.

Report of Tests

COMPRESSIVE STRENGTH TEST

Sample No.	Dimension (in. x in.)	Area (sq.in.)	Maximum Load, Ibs.	Compressive Strength, PSI
1,	2.015x2.008	4.046	37,400	9,244
2.	1.995x1.953	3.896	39,300	10,087
3.	2.030x2.042	4.145	39,800	9,602
4.	2.035x2.030	4.131	37,800	9,150
5	2.016x2.055	4.143	38,300	9,245

Average: 9,466

ASTM C 936 Requirement:

The average compressive strength of the tests shall be not less than 8,000 psi with no individual unit less than 7,200 psi.

Respectfully Submitted,

SMITH-EMERY COMPANY

Edward C. Trasoras

Registered Civil Engineer, No.: 44233

Registration Expires: 06-30-97

ECT:rc



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November 17, 1995

File No.: 31028 Lab No.: T-95-244

Client: TILE TECH, INC.

5371 Wilshire Blvd., Suite 207

Los Angeles, CA 90036 Attn: John Haider

Subject: 16" x 16" x 1-1/4" Cement Paver Tile. (Gray)

Specification: ASTM C 293 - Concrete Modulus of Rupture (Modified for Size)

Source: Submitted to Laboratory by Client.

Report of Tests

Modulus of Rupture

Five cut samples were conditioned in a controlled chamber at 70° F ±3°F and 50% R.H.; then tested accordingly.

Span = 4.00"	
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Sample No.	Avg, Width (in.)	Avg. Depth (in.)	Max, Load (lbs.)	Modulus of Rupture, PSI
1.	1.970	1.419	985	1,490
2.	2.022	1.402	1,020	1,540
3.	2.012	1.412	1,030	1,541
4.	2.005	1.400	980	1,496
5.	1.987	1.405	1,020	1, 56 0

Average: 1,525

Requirement:

As per client design requirement.

Respectfully Submitted.

SMITH-EMERY COMPANY

Edward C. Trasoras

Registered Civil Engineer, No.: 44233

Registration Expires: 06-30-97

ECT:rc



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Individual

S.C.O.F

File No.: 31028 November 21, 1995

Lab No.: T-95-244 SKD-2

Client: TILE TECH, INC.

5371 Wilshire Blvd., Suite 207

Los Angeles, CA 90036 Attn: John Haider

Subject: 16" x 16" x 1-1/4" Concrete Paver Tite. Treated w/ 511 Porous Plus

Specification: ASTM C 1028 - 89

Source: Submitted to Laboratory by Client.

Report of Tests

STATIC COEFFICIENT OF FRICTION (ASTM C 1028-89)

A block of wood with a 3" x 3" x 1/8" section of standard neolite sole liner attached was placed on the surface to be tested. A 50 pound (22kg) weight was placed on the block of wood. Using dynamometer, the force in pounds required to cause the test assembly to slip parallel to the test surface was measured. Four measurements were taken on each of three test surfaces, each measurement perpendicular to the previous one. The twelve measurements were averaged to obtain the coefficient of friction for each test condition.

_			
A.	As Received	(Treated w/ 511	Porous Plus)

ceived (Treate Test	Static Coefficient of Friction	After Noelite Correction						
Condition	No.	N	E	S	W	Average	(fc)	Factor
Dry Neolite	1	45	44	45	43	,. ;		
	2	45	45	43	44	44.00	0.86	(0.86)
	3	43	44	42	45			
Wet Neolite	1	37	37	38	37	7		
	2	37	38	. 38	38	37.25	0.73	(0.70)
	3	36	38	37	36	- - 		

B After Cleaning with Hillyards Renovator.

Dry Neolite	1	45	45	44	45]		
	2	45	46	45	46	45.00	0.88	(0.88)
	3	45	44	45	45			
Wet Neolite	1	38	39	37	39]		
	2	39	39	38	38	38.17	0.74	(0.71)
	3	37	39	38	37			

Respectfully Submitted.

SMITH-EMERY COMPANY

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- Fax (714) 693-1034

November 21, 1995

File No.: 31028

Lab No.: T-95-244 SKD-1

Client: TILE TECH, INC.

5371 Wilshire Blvd., Suite 207

Los Angeles, CA 90036 Attn: John Haider

Subject: 16" x 16" x 1-1/4" Concrete Paver Tile.

Specification: ASTM C 1028 - 89

Source : Submitted to Laboratory by Client.

Report of Tests

STATIC COEFFICIENT OF FRICTION (ASTM C 1028-89)

A block of wood with a 3" x 3" x 1/8" section of standard neolite sole liner attached was placed on the surface to be tested. A 50 pound (22kg) weight was placed on the block of wood. Using dynamometer, the force in pounds required to cause the test assembly to slip parallel to the test surface was measured. Four measurements were taken on each of three test surfaces, each measurement perpendicular to the previous one. The twelve measurements were averaged to obtain the coefficient of friction for each test condition.

<u>A. As</u>	s Received							Individual Static Coefficient	S.C.O.F After Noelite	
	Test	Tile						of Friction	Correction	
	Condition	No.	N	E	S	W	Average	(fc)	Factor	_
							7			
	Dry Neolite	1	40	41	41	39				
		2	40	40	41	40	40.17	0.78	(0.78)	
		3	39	40	40	41				
	Wet Neolite	1	38	37	37	38	_ _!			
		2	37	38	37	36	37.17	0.73	(0.70)	
		3	38	36	37	37]			
B Aft	ter Cleaning with	<u>Hillyard</u>	is Renov	ator.						
	Dry Neolite	1	42	42	42	42				
		2	42	43	42	. 43	42.00	0.82	(0.82)	

Dry Neolite	1	42	42	42	42			
	2	42	43	42	. 43	42.00	0.82	(0.82)
	3	41	41	42	42			
						_		
Wet Neolite	1	. 37	38	37	38	ļ		
	2	39	37	39	38	37.83	0.74	(0.71)
	3	38	39	37	37	1 		

Respectfully Submitted.

SMITH-EMERY COMPANY

Edward C. Trasoras

Registered Civil Engineer, No.: 44233

Registration Expires: 06-30-97

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File No.: 31028 November 17, 1995

Lab No.: T-95-244

Client: TILE TECH, INC.

5371 Wilshire Blvd., Suite 207

Los Angeles, CA 90036 Attn: John Haider

Subject: 16" x 16" x 1-1/4" Cement Paver Tile. (Gray)

Specification: ASTM C 936 & ASTM C 140 Source: Submitted to Laboratory by Client.

Report of Tests

Water Absorption

Five cut samples were immersed in clean potable water at room temperature (70° F ±10°F) for not less than 24 hrs. Samples then was removed from water, drained for 1 minute, damped dry any excess water and weighed; after which were dried in a well ventilated oven at 212° F - 239° F for 24 hours or until an approximate constant weight was achieved.

Sample No.	Wet Weight (grams)	Dried Weight (grams)	Compressive Strength, PSI	
1.	831.8	795.9	4.51%	
2.	876.0	833.4	5.11%	
3.	868.1	829.0	4.72%	
4.	873.4	831.8	5.00%	
5 .	874.1	828.9	5. 4 5%	

Average :

ASTM C 936 Requirement:

The average absorption shall not be greater than 5% with no individual unit in excess of 7%.

Respectfully Submitted,

SMITH-EMERY COMPANY

Registered Civil Engineer, No.: 44233

Registration Expires: 06-30-97

ECT:rc



SMITH-EMERY COMPANY

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File No.: 31028

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June 16, 1997

Lab No.: T-97-208 BRK

Client :

TILE TECH. INC.

5371 Wilshire Blvd., Suite 207 Los Angeles, CA 90036 Attn.: Mr. Jean Haider

Subject: 16" x 16" x 1-3/8" thick Concrete Payer Tile (Grey color; Two layer construction)

Specification: ASTM C 648

Source: Submitted to Laboratory by Client.

Report of Test

BREAKING STRENGTH (ASTM C 648)

The tile samples were placed on a test fixture having three (3) supports located in a circle three and fifteen-thirty-secondths (3-15/32) inches in diameter with the load applied at the center as per specifications.

Breaking Load (Lbs.)

One Sample Only

2,500 pounds

Requirements: ANSI A 137.1 (General) Breaking Strength: When tested as described.

In ASTM C-648, the average breaking strength shall be 250 pounds or greater.

Respectfully Submitted,

SMITH - EMERY COMPANY

James E. Þanker

Registered Civil Engineer No. 41507 Registration Expires : 12-31-99

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SMITH-EMERY COMPANY

The Full Service Independent 7 3 Laboratory, Established 1904

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February 1, 1999

File No.: 31028 Lab No.: T-99-116

CLIENT: TILE TECH, LLC

> 5371 Wilshire Blvd., Suite #200 Los Angeles, CA 90036 Attn.: George Mousa

12" x 24" x1.5" thick Concrete Paver Tile, Textured Surface. Subject: Specification: ASTM C 936 / ASTM C 140 Compressive Strength (Modified)

Source: Submitted to Laboratory by Client.

REPORT of TEST

COMPRESSIVE STRENGTH TEST

Samples were dried-conditioned as specified then used tested accordingly.

Sample No.	Dimensions (In.)	Gross Area (sq. in.)	Max. Load (Lbs.)	Compressive Strength,(PSI)
1	2.555 x 2.53	6.47	47,400	7,330
2	2.518 x 2.55	6.41	53,700	8,376

7.853 PSI Average :

Respectfully Submitted,

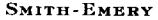
SMITH-EMERY COMPANY

Perker James 🔂

Registered Civil Engineer No.: 41507

egistration Expires: 12-31-99

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File No.: Lab No.:

31028

2527 Del Monte Street

• West Sacramento, California 95691

• (916) 374-0754

• Fax: (916) 374-0835

January 27, 1999

T-99-111

CLIENT:

TILE TECH. LLC

5371 Wilshire Blvd., Suite #200 Los Angeles, CA 90036 Attn.: George Mousa

Subject:

Various Concrete Paver Tile, Textured Surface.

Specification: ASTM C 936 / ASTM C 140 Compressive Strength (Modified)

Source: Submitted to Laboratory by Client.

REPORT of TEST

COMPRESSIVE STRENGTH TEST

Samples were dried-conditioned as specified then used tested accordingly.

Sample	Dimensions	Gross Area	Max. Load	Compressive
Description	(In.)	(sq. in.)	(Lbs.)	Strength,(PSI)
2.5" x 2.5" Surface Are				

A. Cut to 2.

12"x24" (Peach)	2.510 x 2.503	6.28	33,200	5,287
Octagon	2.463 x 2.500	6.16	34,300	5,568
16"x16"	2.493 x 2.520	6.28	43,900	6,990
16"x16"	2.477 x 2.473	6.13	51,200	8,352

B. Cut to 1-3/8" x 1-3/8" Surface Area

12"x24" (Peach)	1.363 x 1.386	1.89	8,700	4,603
Octagon	1.404 x 1.388	1.95	8,000	4,103
16"x16"	1.357 x 1.359	1.84	10,000	5,435
16"x16"	1.344 x 1.370	1.84	13,400	7,283

Requirement: ASTM C 936

The average compressive strength shall be not less than 8,000 PSI with no individual unit less than 7,200 PSI.

Respectfully Submitted,

SMITH-EMERY COMPANY

Jantes En arker

Registered Civil Engineer No.: 41507

Registration Expires: 12-31-99

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